

## AMENDMENT TO THE SPECIFICATION

Page 8, replace paragraph 0033 with the amended paragraph as follows.

**[0033]** The inserts 28a, 28b are spaced radially inwardly and axially outwardly from the inserts 27; the inserts 29a, 29b are spaced radially inwardly and axially outwardly from respective inserts 28a, 28b; and the inserts 31a, 31b are spaced radially inwardly and axially outwardly from respective inserts 29a, 29b. Thus, for example, the inserts 29b are spaced farther from a center line of the respective disk milling cutter ~~2e~~ 21e than are the inserts 28b.

Page 8, replace paragraph 0034 with the amended paragraph as follows.

**[0034]** In order to perform a cutting operation, the tool 15 would be initially oriented in a position above that shown in Fig. 3, i.e., out of contact with the workpiece, and then would be advanced toward the workpiece 4 in the direction 18 (or in a direction disposed at an inclination relative to the direction 18, e.g., the direction ~~18'~~ 18a, while being rotated.

Page 9, replace paragraph 0034 with the amended paragraph as follows.

**[0035]** Fig. 4 illustrates the milling tool 16 for machining the outer faces 12, 14. It contains two disk milling cutters 32, 33, which are mounted on a common shaft. The disk milling cutters 32, 33 are kept at a settable axial spacing by a setting device 34, shown in Fig. 6. On their sides pointing toward one another, the disk milling cutters 32, 33 have hard metal cutter inserts 35, 36, 37, 38 at corresponding intervals, which define and determine the contour of the outer faces 12, 14. The disk milling cutters 32, 33 are preferably oriented in different alignments to one another, so that adjacent cutting plates 35a, 35b have an angular offset to the pivot axis from one another. ~~The same is correspondingly true for the milling cutters 21a-21e.~~ This prevents the occurrence of interfering vibration.